SIEMENS

Data sheet

6ES7511-1FL03-0AB0



SIMATIC S7-1500F, CPU 1511F-1 PN, central processing unit with work memory 450 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required **** approvals and certificate according to entry 109815653 at support.industry.siemens.com to be observed! ****

Figure similar

General information	
Product type designation	CPU 1511F-1 PN
HW functional status	FS01
Firmware version	V3.0
FW update possible	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7 511-1FK02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.73 A
Current consumption, max.	0.9 A
Inrush current, max.	1.15 A; Rated value
I²t	0.5 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	3.4 W
Memory	

SIMATIC memory card required	Yes
Work memory	
integrated (for program)	450 kbyte
integrated (for data)	1.5 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
 maintenance-free 	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
. .	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
ОВ	
• Size, max.	450 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 250 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	,
S7 counter	
Number	2 048
Retentivity	2010
— adjustable	Yes
— adjustable IEC counter	100
Number	Any (only limited by the main memory)
Retentivity	Tary (only infliced by the main memory)
— adjustable	Yes
— adjustable	160
Number	2 048
	2 U+0
Retentivity	Voc
— adjustable	Yes
IEC timer	Any (only limited by the main manager)
Number Patenti vita	Any (only limited by the main memory)
Retentivity	V
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
	Counters, DDs, and technology data (axes). 210 ND

Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	•
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	-
	22: A distributed I/O system is observed rized not only by the integration of
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
·	
• integrated switch	Yes
Protocols	Versil De 4
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes

SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	$500~\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	0.0 pg/
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
— activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	Von
• 100 Mbps	Yes
Autoropoing	Yes
 Autocrossing Industrial Ethernet status LED 	Yes Yes
• Industrial Ethernet status LED Protocols	165
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	100, 12.77 12.0
	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections, max.Number of connections reserved for ES/HMI/web	10
Number of connections, max.	

H-Sync forwarding	Yes
H-Sync forwarding Media redundancy	165
Media redundancy — Media redundancy	only via 1st interface (X1)
— MRP	
	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	V
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication • TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported ISO-on-TCP (RFC1006) 	Yes Yes
— Data length, max. ■ UDP	64 kbyte Yes
— Data length, max. — UDP multicast	2 kbyte; 1 472 bytes for UDP broadcast Yes; max. 78 multicast circuits
DHCP	Yes, max. 78 multicast circuits Yes
• DNS	Yes
• SNMP	Yes
• SNMP • DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	166, Optional
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	,
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of connections, max. 	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
N. 1. 6 : 10 11 11	
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
instructions for session management, per connection,	5
instructions for session management, per connection, max.— Number of simultaneous calls of the client	
 instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of	5 5 000
instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	5 5 000 100
instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition

	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
— Number of sessions, max.	32
Number of accessible variables, max.	50 000
 Number of registerable nodes, max. 	10 000
Number of subscriptions per session, max.	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the
	type "Reference namespace"
 Number of nodes for user-defined server interfaces, 	15 000
max. • Alarms and Conditions	Yes
	100
Number of program alarms	
Number of alarms for system diagnostics Further protocols	50
Further protocols • MODBUS	Voc. MODDIIS TOD
	Yes; MODBUS TCP
S7 message functions	22
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
 Number of program alarms 	600
 Number of alarms for system diagnostics 	100
 Number of alarms for motion technology objects 	160
Test commissioning functions	
laint commission (Tage: Tage: autor)	Voc: Darallel anline access possible for up to E engineering quetoms
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Joint commission (Team Engineering) Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Status block Single step	Yes; Up to 8 simultaneously (in total across all ES clients) No
Status block Single step Number of breakpoints	Yes; Up to 8 simultaneously (in total across all ES clients) No
Status block Single step Number of breakpoints Status/control	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Status block Single step Number of breakpoints Status/control • Status/control variable	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job
Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job Yes; without fail-safe
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000
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Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500
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Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible
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Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes

	program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for technology objects.	1 120
technology objects	
Required Motion Control resources	40
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	11
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
 PID_Compact 	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
Low demand mode: PFDavg in accordance with	< 2.00E-05
SIL3	
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Ambient conditions	
Ambient temperature during energtion	
Ambient temperature during operation	
horizontal installation, min.	-30 °C; No condensation
	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
horizontal installation, min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
horizontal installation, min.horizontal installation, max.	$^{\circ}$ C; Display: 50 $^{\circ}$ C, at an operating temperature of typically 50 $^{\circ}$ C, the display is switched off
 horizontal installation, min. horizontal installation, max. vertical installation, min. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level lnstallation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Access protection protection of confidential configuration data Password for display	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	336 g

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