Data sheet

6ES7511-1AL03-0AB0



SIMATIC S7-1500, CPU 1511-1 PN, central processing unit with work memory 300 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required **** approvals and certificate according to entry 109815653 at support.industry.siemens.com to be observed! ****

Product type designation	General information	
Firmware version Product function I&M data Yes; I&M to I&M3	Product type designation	CPU 1511-1 PN
Product function • I&M data • Isochronous mode Pegineering with • STEP 7 TIA Portal configurable/integrated from version **Configuration control** Via (FW V3.0); with older TIA Portal versions configurable as 6ES7511- 1AK02-0AB0 **Configuration control** Via dataset Pes **Display Screen diagonal [cm] **Control elements Number of keys **B **Mode buttons **Supply voltage **Rated value (DC) permissible range, lower limit (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) **Reverse polarity protection **Ains buffering • Mains/voltage failure stored energy time • Alains/voltage failure stored energy time **Carpert consumption (rated value) **Current consumption (rated value) **Current consumption (max. **Insh Current, max. **Prever power for the backplane bus **Power onsumption from the backplane bus (belanced) **Power onsumption from the backplane bus (belanced) **Power onsumption or Slots for SIMATIC memory card I SIMATIC memory card required Yes **Ves **Institute of Slots for SIMATIC memory card I SIMATIC memory card required Yes	HW functional status	FS01
Silk Mata Yes; Ik Mo to Is Ma	Firmware version	V3.0
• Isochronous mode Yes: Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central) Fingineering with • STEP 7 TIA Portal configurable/integrated from version V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7511-1AK02-0AB0 Configuration control via dataset Yes Display Screen diagonal [cm] Screen diagonal [cm] Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time • Repeat rate, min. 1/s Input current Current consumption (rated value) 0.73 A Current consumption (rated value) 0.5 A*s Power Infeed power to the backplane bus (balanced) Power loss, typ. Memory Number of slots for SiMATIC memory card 1 SIMATIC memory card required Yes	Product function	
and 1 ms (central) Engineering with STEP 7 TIA Portal configurable/integrated from version V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7511- 1AK02-0AB0 Via dataset Ves Display Screen diagonal [cm] Sumber of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible ra	● I&M data	Yes; I&M0 to I&M3
• STEP 7 TIA Portal configurable/integrated from version V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7511- 1AK02-9AB0 Via dataset Ves Display Screen diagonal [cm] Surper of keys 8 Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Alians buffering • Mains voltage failure stored energy time • Repeat rate, min. Input current Current consumption (rated value) Current consumption (rated value) Current, max. 1.15 A; Rated value Power Infleed power to the backplane bus (balanced) Power loss Power loss Power loss, typ. Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	• Isochronous mode	
Table Tabl	Engineering with	
via dataset Yes Display Screen diagonal [cm] 3.45 cm Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time • Repeat rate, min. 1/s Input current Current consumption (rated value) 0.73 A Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value Prower Infeed power to the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required	STEP 7 TIA Portal configurable/integrated from version	
Screen diagonal [cm] 3.45 cm	Configuration control	
Screen diagonal [cm] 3.45 cm	via dataset	Yes
Control elements Number of keys 8 Mode buttons 2 Supply voltage 2 Rated value (DC) 24 V permissible range, lower limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering 5 ms • Repeat rate, min. 1/s Input current Current consumption (rated value) Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value Pt 0.5 A²-s Power 10 W Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Display	
Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering Mains/voltage failure stored energy time 5 ms Repeat rate, min. 1/s Input current Current consumption (rated value) 0.73 A Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value Pt 0.5 A²-s Power Infeed power to the backplane bus (balanced) 5.5 W Power consumption from the backplane bus (balanced) 5.5 W Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Screen diagonal [cm]	3.45 cm
Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time 5 ms eRepeat rate, min. 1/s Input current Current consumption (rated value) 0.73 A Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value Pt 0.5 A²-s Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Control elements	
Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s Input current Current consumption (rated value) 0.73 A Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value Pt 0.5 A²-s Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Number of keys	8
Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time • Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. 1.15 A; Rated value Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss Power loss, typ. Number of slots for SIMATIC memory card SIMATIC memory card required 192 V 24 V 192 V 192 V 192 V 192 V 193 V 194 V 195 Memory 196 Nms 197 Number of slots for SIMATIC memory card 198 Number of slots for SIMATIC memory card Yes	Mode buttons	2
permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time • Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Interest of the backplane bus Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card Insulation of SIMATIC memory card required Yes	Supply voltage	
permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. Mains/voltage failure stored energy time 5 ms 5 ms 6 ms 7 ms 8 ms 6 ms 6 ms 7 ms 8 ms 8 ms 8 ms 8 ms 8 ms 8 ms 9 ms 9 ms 10 W Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Rated value (DC)	24 V
Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Insubscript of the backplane bus Power Infeed power to the backplane bus (balanced) Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	permissible range, lower limit (DC)	19.2 V
Mains buffering • Mains/voltage failure stored energy time	permissible range, upper limit (DC)	28.8 V
Mains/voltage failure stored energy time Repeat rate, min. 1/s Input current Current consumption (rated value) 0.73 A Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value I²t 0.5 A²-s Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required 7 sims 1/s 1/s 1/s 1/s 1/s 1/s 1/s 1/	Reverse polarity protection	Yes
● Repeat rate, min. 1/s Input current Current consumption (rated value) 0.73 A Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value I²t 0.5 A²-s Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Mains buffering	
Input current Current consumption (rated value) Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value I²t 0.5 A²-s Power Infeed power to the backplane bus Infeed power to the backplane bus (balanced) Power consumption from the backplane bus (balanced) Fower loss Power loss, typ. Memory Number of slots for SIMATIC memory card SIMATIC memory card required 1.73 A 0.9 A 1.15 A; Rated value 1.16 A; Rated value 1.17 A; Rated value 1.17 A; Rated value 1.18 A; Rated value 1	 Mains/voltage failure stored energy time 	5 ms
Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. Number of slots for SIMATIC memory card SIMATIC memory card required O.73 A 0.9 A 1.15 A; Rated value 0.5 A²-s 10 W 5.5 W 9.5 W 10 W	Repeat rate, min.	1/s
Current consumption, max. Inrush current, max. Interest of the backplane bus Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. Number of slots for SIMATIC memory card SIMATIC memory card required 1.15 A; Rated value 1.15 A; Rated value 1.15 A; Rated value 1.5 B. 3.4 W Memory 10 W	Input current	
Inrush current, max. Inrush current, max. Infeed power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss Power loss, typ. Memory Number of slots for SIMATIC memory card SIMATIC memory card required 1.15 A; Rated value 0.5 A²-s 10 W 9.55 W 9.55 W 10	Current consumption (rated value)	0.73 A
I²t 0.5 A²·s Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Current consumption, max.	0.9 A
Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Inrush current, max.	1.15 A; Rated value
Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. Memory Number of slots for SIMATIC memory card SIMATIC memory card required 1 Yes	l²t	0.5 A²·s
Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power	
Power loss Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Infeed power to the backplane bus	10 W
Power loss, typ. 3.4 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power consumption from the backplane bus (balanced)	5.5 W
Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Power loss	
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power loss, typ.	3.4 W
SIMATIC memory card required Yes	Memory	
	Number of slots for SIMATIC memory card	1
Work memory	SIMATIC memory card required	Yes
	Work memory	

• integrated (for program)	200 khyto
integrated (for program) integrated (for data)	300 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	00 Oh. 4-
Plug-in (SIMATIC Memory Card), max. Packura	32 Gbyte
Backup	V
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
	1.5 Mbyte, For DBs with absolute addressing, the max. Size is 04 KB
FB • Number range	0 65 535
Number rangeSize, max.	
• Size, max.	300 kbyte
	0 65 525
Number range Size, max.	0 65 535
	300 kbyte
OB ◆ Size, max.	300 khyte
	300 kbyte
Number of free cycle OBs Number of time claim OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
— aujustabie	
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Data areas and their retentivity	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB 1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of
Number of distributed to systems	distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	
	Yes
Interfaces	Yes
Interfaces	
Interfaces Number of PROFINET interfaces	Yes 1
Interfaces Number of PROFINET interfaces 1. Interface	
Interfaces Number of PROFINET interfaces 1. Interface Interface types	1
Interfaces Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet)	1 Yes; X1
Interfaces Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports	1 Yes; X1 2
Interfaces Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch	1 Yes; X1
Interfaces Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols	Yes; X1 2 Yes
Interfaces Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol	Yes; X1 2 Yes Yes; IPv4
Interfaces Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller	Yes; X1 2 Yes Yes; IPv4 Yes
Interfaces Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device	Yes; X1 2 Yes; IPv4 Yes Yes
Interfaces Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller	Yes; X1 2 Yes Yes; IPv4 Yes

Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 2 ms — for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3
— With Irk I and parameterization of odd send cycles	875 µs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
 for send cycle of 500 μs 	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	
	Yes; per user program
— Asset management record	Yes; per user program
nterface types	
RJ 45 (Ethernet)	V
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
 Number of connections, max. 	128; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	88
 Number of S7 routing paths 	16
Redundancy mode	
H-Sync forwarding	Yes
• H-Sylic lorwarding	

— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
• •	50
— Number of stations in the ring, max.	50
SIMATIC communication	Vacuation with TLC V4.2 are calcuted
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	v.
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
 Application authentication 	Yes
 Security policies 	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	4
Number of connections, max. Number of nodes of the client interfaces,	1 000
recommended max.	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I 	300
max.	
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
 Application authentication 	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
 User authentication 	"anonymous" or by user name & password
User authentication	"anonymous" or by user name & password

CDS support (cortificate management)	Yes
— GDS support (certificate management)— Number of sessions, max.	32
Number of accessible variables, max.	50 000
Number of accessible variables, max. Number of registerable nodes, max.	10 000
Number of registerable flodes, max. Number of subscriptions per session, max.	50
·	100 ms
— Sampling interval, min.— Publishing interval, min.	200 ms
-	20
Number of server methods, max.	20
— Number of inputs/outputs per server method, max.— Number of monitored items, recommended max.	
Number of monitored items, recommended max. Number of server interfaces, max.	4 000; for 1 s sampling interval and 1 s send interval 10 of each "Server interfaces" / "Companion specification" type and 20 of the
— Number of Server interfaces, max.	type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	15 000
 Alarms and Conditions 	Yes
 Number of program alarms 	100
 Number of alarms for system diagnostics 	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
 Number of program alarms 	600
 Number of alarms for system diagnostics 	100
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
 Status/control variable 	Yes
 Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
• Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	At the te E40 VD of date non-transmission
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	Voc
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	V 11. 7
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	1 120

D : 1M (; O) 1	
Required Motion Control resources	40
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	11
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-30 °C; No condensation
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
 vertical installation, min. 	-30 °C; No condensation
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
	= 000 D
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header configuration / programming / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
configuration / header configuration / programming / header Programming language	
configuration / header configuration / programming / header Programming language — LAD	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD	Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL	Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL	Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data	Yes Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Complete protection programming / cycle time monitoring / header	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit	Yes
configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth	Yes