SIEMENS

Data sheet

6ES7513-1FM03-0AB0



SIMATIC S7-1500F, CPU 1513F-1 PN, central processing unit with work memory 900 KB for program and 2.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required **** approvals and certificate according to entry 109815653 at support.industry.siemens.com to be observed! ****

Figure similar

General information	
Product type designation	CPU 1513F-1 PN
HW functional status	FS01
Firmware version	V3.0
FW update possible	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7513-1FL02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.73 A
Current consumption, max.	0.9 A
Inrush current, max.	1.15 A; Rated value
l²t	0.5 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	3.4 W
Memory	
Number of slots for SIMATIC memory card	1

SIMATIC memory card required	Yes
Work memory	
integrated (for program)	900 kbyte
integrated (for data)	2.5 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
- · · · · · · · · · · · · · · · · · · ·	42 ns
for fixed point arithmetic, typ.	
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
Olean many	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	2.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	900 kbyte
FC	
Number range	0 65 535
• Size, max.	900 kbyte
OB	
• Size, max.	900 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
	Any (only limited by the main moment)
Number Petentivity	Any (only limited by the main memory)
Retentivity	W
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 216 KB

	0.740 / 100 /
Extended retentive data area (incl. timers, counters, flags), max.	2.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	,
— Inputs (volume)	8 kbyte
— Outputs (volume) — Outputs (volume)	
	8 kbyte
Subprocess images	22
Number of subprocess images, max. Hardware configuration.	32
Hardware configuration	OO. A distributed I/O system is a significant or in the significant of the significant of the significant or in the significant or interest or in the significant or in the significant or in the sign
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available
	slots
Time of day	slots
Time of day Clock	slots
	Hardware clock
Clock • Type	Hardware clock
Clock Type Backup time	Hardware clock 6 wk; At 40 °C ambient temperature, typically
Clock Type Backup time Deviation per day, max.	Hardware clock
Clock Type Backup time	Hardware clock 6 wk; At 40 °C ambient temperature, typically
Clock Type Backup time Deviation per day, max. Operating hours counter Number	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Interface types	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes Yes
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Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface types RJ 45 (Ethernet)	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Interface types RJ 45 (Ethernet) Number of ports	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Interface types RJ 45 (Ethernet) Number of ports integrated switch	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes Yes Yes
Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes Yes Yes Yes
Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface Unterface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes Yes Yes Yes Yes Yes I

Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	· ·
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max. activation (department on of I devices).	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	Yes
100 Mbps Autopegatiation	Yes
Autocrossing	Yes
Autocrossing Industrial Ethernet status LED	Yes
• Industrial Ethernet status LED Protocols	100
PROFIsafe	Vas: \/2.4 / \/2.6
Number of connections	Yes; V2.4 / V2.6
	128: via integrated interfaces of the CDLL and connected CDs / CMs
 Number of connections, max. Number of connections reserved for ES/HMI/web 	128; via integrated interfaces of the CPU and connected CPs / CMs 10
Number of S7 routing paths	88
Number of S7 routing paths Podundancy mode.	16
Redundancy mode	Voc
H-Sync forwarding	Yes

Modia rodundanov	
Media redundancy — Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
MDD interconnection augmented	MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Veg anamatica with TLC V4.2 are calcuted
PG/OP communication S7 routing	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing S7 communication, as conver	Yes
S7 communication, as server S7 communication, as allows.	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	v.
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
UDP Data langth may	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	Very Ober dend and one of the control of the contro
• HTTP	Yes; Standard and user pages Yes; Standard and user pages
HTTPS OPC UA	res, Standard and user pages
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
	Yes
— Application authentication— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	4
Number of nodes of the client interfaces, recommended max.	1 000
Number of elements for one call of	000
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_Umax. — Number of elements for one call of	20
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_Umax.	
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of	20
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection,	20 100
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max.	20 100 1
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client	20 100 1
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max.	20 100 1
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of	20 100 1 5 5 000
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	20 100 1 5 5 000 100
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition

— User authentication	"anonymous" or by user name & password
GDS support (certificate management)	Yes
Number of sessions, max.	32
Number of accessible variables, max.	50 000
Number of accessible variables, max. Number of registerable nodes, max.	10 000
Number of registerable nodes, max. Number of subscriptions per session, max.	50
Sampling interval, min.	100 ms
	200 ms
— Publishing interval, min.	
Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	15 000
Alarms and Conditions	Yes
 Number of program alarms 	100
Number of alarms for system diagnostics	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
 Number of program alarms 	600
 Number of alarms for system diagnostics 	100
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
 Status/control variable 	Yes; without fail-safe
• Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes; without fail-safe
 Forcing, variables 	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool

Number of available Motion Control resources for technology objects.	1 120
technology objects	
Required Motion Control resources	
per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	11
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	, 5 55.11 51.51
High-speed counter	Yes
<u> </u>	160
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-30 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	-30 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
● min.	-40 °C
 min. max.	-40 °C 70 °C
• max.	
max. Altitude during operation relating to sea level	70 °C
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. 	
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header	70 °C
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header	70 °C
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes
Max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes
max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
■ max. Altitude during operation relating to sea level ■ Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection ● User program protection/password protection ● Copy protection ● Block protection	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes
Max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes
 ● max. Altitude during operation relating to sea level ● Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection ● User program protection/password protection ● Copy protection ● Block protection Access protection ● protection of confidential configuration data ● Password for display ● Protection level: Write protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 ● max. Altitude during operation relating to sea level ● Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection ● User program protection/password protection ● Copy protection ● Block protection Access protection ● protection of confidential configuration data ● Password for display ● Protection level: Write protection ● Protection level: Read/write protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 ● max. Altitude during operation relating to sea level ● Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection ● User program protection/password protection ● Copy protection ● Block protection Access protection ● protection of confidential configuration data ● Password for display ● Protection level: Write protection ● Protection level: Read/write protection ● Protection level: Write protection for Failsafe 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 ● max. Altitude during operation relating to sea level ● Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection ● User program protection/password protection ● Copy protection ● Block protection Access protection ● protection of confidential configuration data ● Password for display ● Protection level: Write protection ● Protection level: Read/write protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	336 g

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