Data sheet

6ES7516-3AP03-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 2 MB work memory for program and 7.5 MB for data 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required *** approvals and certificates according to entry 109817466 at support.industry.siemens.com to be considered! ***

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V3.0
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7516-3AN02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.87 A
Current consumption, max.	1.08 A
Inrush current, max.	1.15 A; Rated value
l²t	0.6 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	4 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

• integrated (for program)	2 Mbyte
integrated (for data) integrated (for data)	7.5 Mbyte
Load memory	7.5 Mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	02 Object
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB . Number sansa	0 05 505
Number range Size may	0 65 535
• Size, max.	1 Mbyte
FC • Number range	0 65 525
Number range Size, max	0 65 535
• Size, max.	1 Mbyte
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	oz kayte, 7 iii outpute are iii tile process iiilage
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
	o kbyte
per CM/CP	0 khuta
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	20
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
Dools	inserted in total
Rack	22. CDLL 24 modulos
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max. PIP 014	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	100
→ OH EUROHIGUVIA NTF	Yes
Interfaces	Yes
Interfaces Number of PROFINET interfaces	
Number of PROFINET interfaces	2
Number of PROFINET interfaces Number of PROFIBUS interfaces	
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface	2
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types	2 1
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • RJ 45 (Ethernet)	2 1 Yes; X1
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports	2 1 Yes; X1 2
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch	2 1 Yes; X1
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols	2 1 Yes; X1 2 Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch	2 1 Yes; X1 2

Yes PROFINET IO Device • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy Yes **PROFINET IO Controller** Services - PG/OP communication Yes - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - IRT - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max. 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. 64 - Number of connectable IO Devices for RT, max. 256 - of which in line max 256 - Number of IO Devices that can be simultaneously 8; in total across all interfaces activated/deactivated, max. - Number of IO Devices per tool, max. 8 - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT — for send cycle of 250 µs $250\;\mu\text{s}$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive — for send cycle of 500 µs 500 µs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms - for send cycle of 2 ms 2 ms to 32 ms - for send cycle of 4 ms 4 ms to 64 ms — With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 875 µs) Update time for RT - for send cycle of 250 µs 250 µs to 128 ms — for send cycle of 500 µs 500 µs to 256 ms 1 ms to 512 ms — for send cycle of 1 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services — PG/OP communication Yes - Isochronous mode No - IRT Yes - PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, max. 4 - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program 2. Interface Interface types • RJ 45 (Ethernet) Yes; X2 Number of ports 1 • integrated switch No Protocols Yes; IPv4 IP protocol • PROFINET IO Controller Yes PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy No

PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET 32
Number of connectable IO Devices for RT, max. of which in line, may.	32
— of which in line, max.	8; in total across all interfaces
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
 Prioritized startup 	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
 PROFIBUS DP master 	Yes
 PROFIBUS DP slave 	No
SIMATIC communication	Yes
PROFIBUS DP master	
 Number of connections, max. 	48; for the integrated PROFIBUS DP interface
 Number of DP slaves, max. 	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET
Services	V
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
 Autonegotiation 	Yes
A	Yes
 Autocrossing 	
Industrial Ethernet status LED	Yes
-	Yes
Industrial Ethernet status LED	Yes 12 Mbit/s
Industrial Ethernet status LED RS 485	
Industrial Ethernet status LED RS 485 Transmission rate, max.	
Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols	12 Mbit/s
Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe	12 Mbit/s
Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections	12 Mbit/s No
Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max.	12 Mbit/s No 256; via integrated interfaces of the CPU and connected CPs / CMs

 Number of S7 routing paths 	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
 S7 routing 	Yes
 Data record routing 	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	V
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
ISO-on-TCP (RFC1006) Data longth, max.	Yes 64 khyto
— Data length, max.◆ UDP	64 kbyte
	Yes 2 khyto: 1 472 hytos for LIDB broadcast
— Data length, max.— UDP multicast	2 kbyte; 1 472 bytes for UDP broadcast Yes; max. 118 multicast circuits
DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
	Yes; Optional
Encryption Web server	тев, Ориона
HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	res, otalitata ana user pages
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10
 Number of nodes of the client interfaces, recommended max. 	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space

Application authentication	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
User authentication	"anonymous" or by user name & password
GDS support (certificate management)	Yes
Number of sessions, max.	48
Number of accessible variables, max.	100 000
	20 000
— Number of registerable nodes, max.— Number of subscriptions per session, max.	50
Number of subscriptions per session, max. Sampling interval, min.	100 ms
— Publishing interval, min.	100 ms
Number of server methods, max.	50
•	20
— Number of inputs/outputs per server method, max.— Number of monitored items, recommended max.	
Number of monitored items, recommended max. Number of server interfaces, max.	4 000; for 1 s sampling interval and 1 s send interval 10 of each "Server interfaces" / "Companion specification" type and 20 of the
 Number of nodes for user-defined server interfaces, max. 	type "Reference namespace" 30 000
Alarms and Conditions	Yes
Alarms and Conditions — Number of program alarms	200
Number of program alarms Number of alarms for system diagnostics	100
— Number of alarms for system diagnostics Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	TGG, WICHDOO TO
	Yes
Equidistance	res
S7 message functions	04
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	1 000
, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,	
 Number of alarms for system diagnostics 	200
Number of alarms for system diagnosticsNumber of alarms for motion technology objects	200 160
Number of alarms for motion technology objects	
Number of alarms for motion technology objects Test commissioning functions	160
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	160
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Variables	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
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Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
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Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
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 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for	2 400
technology objects	
Required Motion Control resources Par appeal controlled axis.	40
— per speed-controlled axis	40
— per positioning axis	160
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis Number of positioning axes at motion control cycle.	11
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	11
Number of positioning axes at motion control cycle	20
of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	-30 °C; No condensation
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
• vertical installation, min.	-30 °C; No condensation
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
protection of confidential configuration data	Yes
Password for display	Yes
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm

Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	469 g

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